

Date: Wednesday, 07/02/2007 11:24:09 AM
 User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: GAS SPRING		
Job Number	30673	Part Number	: D35529		
Estimate Number	12703	Drawing Number	: D3552 REV B		
P.O. Number	N/A	Project Number	: N/A		
This Issue	07/02/2007	S.O. No.	:		
Prsht Rev.	NC	Drawing Revision	: B		
First Issue	/ /	Material	: N/A		
Previous Run	:	Due Date	: 14/02/2007 Qty: 20 Um: Each		
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A New Issue 06-11-13 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
			 Comment: Issue P/O: 3071 Purchase Part Number: B8-200-490-200N Supplier: LS Technologies Certificate of conformity is required
2.0	B8200490200N	CARBON STEEL GAS SPRING	 Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) CARBON STEEL GAS SPRING
3.0	PACKAGING 1	PACKAGING RESOURCE #1	 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC6	DIMENSIONAL CHECK	 Comment: DIMENSIONAL CHECK Test for correct pressure
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 5/6/03/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GAS SPRING

Job Number: 30673

Part Number: D35529

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(ad)

Comment: FINAL INSPECTION/W/O RELEASE

7/02/07 105104

Job Completion



u 07/02/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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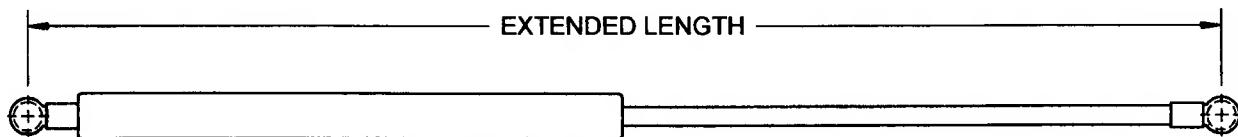
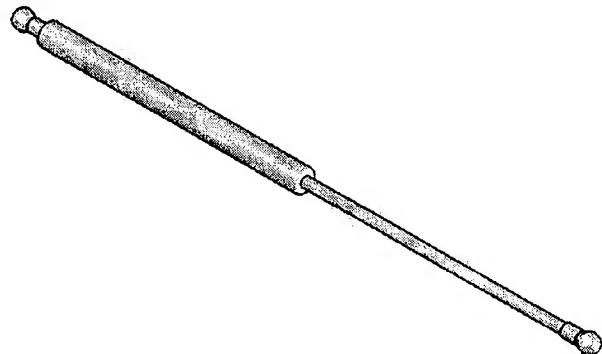
NOTE: Date & initial all entries

DART

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>TH</i>	DRAWING NO. D3552	REV. B	SHEET 1 OF 1
DATE 06.09.15		TITLE GAS SPRING	SCALE 1:1	
REV	DATE	DESCRIPTION		
A	06.09.15	NEW ISSUE		
B	06.10.24	ADD D-3552-7/9; UPDATE DESC. D3552-1/-3/-5		

SPECIFICATION CONTROL DRAWING

DART P/N	STROKE (mm)	EXTENDED LENGTH (mm)	FORCE (N)	END FITTING	MATERIAL	LS TECHNOLOGIES P/N
D3552-1	220	530	70	10 mm SS BALL SOCKET	CARBON STEEL	C8-220-530-70N
D3552-3	200	490	200	10 mm SS BALL SOCKET	CARBON STEEL	C8-200-490-200N
D3552-5	175	430	150	10 mm SS BALL SOCKET	CARBON STEEL	C8-175-430-150N
D3552-7	220	530	70	10 mm NYLON BALL SOCKET	CARBON STEEL	B8-220-530-70N
D3552-9	200	490	200	10 mm NYLON BALL SOCKET	CARBON STEEL	B8-200-490-200N



D3552-X GAS SPRING

36.85\$

RELEASED
6.12.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7

Ph: (306) 683-5000 Fax: (306) 683-6403

E-mail: lstech@lstech.ca www.liftsupporttechnologies.com

Certificate of Compliance

This is to certify that the merchandise listed below meets specifications as required by your order.

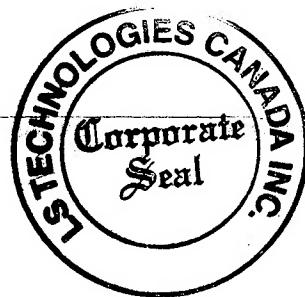
20 Units: B8-200-490-200N CARBON STEEL GAS SPRING

This product is ROHS compliant

We certify no mercury was used in the manufacture of this order.

Order # PO00003071

LS Technologies Inv # 3698



L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr".

Nolan Fehr